

**PART NUMBER** 

## **TYP45800**

DESCRIPTION: Complete Exhaust System With Cat And Muffler Box 1 APPLICATION: Toyota Landcruiser 200 Series - 1VD-FTV engine 2008 onwards

ITEM	PART NUMBER	DESCRIPTION	QTY	PACKED
1	PPC45810	Engine Pipe With Cat RHS	1	
2	PPC45830	Engine Pipe With Cat LHS	1	
3	PRS45840	First intermediate - RHS	1	
4	PRS45850	First intermediate - LHS	1	
5	PRS45870	Rear Muffler	1	
6	PBK45890	Installation Kit	1	
7	PSK45891	Service Kit	1	
8	525-24620	Packing box	1	
9		Foam tubes 50mmX2.5m	3	

Issue Date July 2013







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### **TYP45800**

DESCRIPTION: Complete Exhaust System With Cat And Muffler Box 2
APPLICATION: Toyota Landcruiser 200 Series - 1VD-FTV engine 2008 onwards

ITEM	PART NUMBER	DESCRIPTION	QTY	PACKED
1	UNI00771	Twin Muffler Assembly	1	
2	PRS45882	Intermediate Tail Pipe	1	
3	525-24620	Packing box	1	
4		Foam tubes 50mmX2.5m	3	

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#### Fitting Instructions for 200 Series Landcruiser 1VD-FTV

- 1. Remove tail pipe assembly from vehicle.
- 2. Remove rear intermediate pipe from the vehicle.
- 3. Remove both left and right front intermediate pipes.
- 4. Remove both left and right cat converter pipes from the turbochargers.
- 5. Remove the exhaust rubber hangers from the vehicle.
- 6. Fit replacement exhaust rubber hangers to the vehicle.
- 7. Fit exhaust temp and O<sup>2</sup> sensor plugs to the engine pipes.
- 8. Fit both engine pipes to turbocharger outlets with the standard nuts bolts and support brackets.
- Fit the left and right first intermediate pipes to engine pipes using eight M8x1.25x35mm bolts, 16 M8 flat washers and tighten M8x1.25 lock nuts finger tight.
- 10. Fit the twin muffler assembly to both first intermediate pipes using eight M8x1.25x35mm bolts, 16 M8 flat washers and tighten M8x1.25 lock nuts finger tight. As shown in Figure 1.



Figure 1.







11. Fit the twin tail pipe to the twin muffler assembly using eight M8x1.25x35mm bolts, 16 M8 flat washers and tighten M8x1.25 lock nuts finger tight. As shown in Figure 2. **NOTE:** If fitting to a vehicle with a long range tank support the diff and remove the left hand rear shock absorber from the lower mount and the rear panhard rod from the diff on the right hand side. Refer Figure 3.



Figure 2.



Figure 3.

- 12. Fit the rear muffler assembly to twin tail pipe using eight M8x1.25x35mm bolts, 16 M8 flat washers and tighten M8x1.25 lock nuts finger tight.
- 13. Refit the panhard rod and the left hand rear shock absorber and tighten bolt and nut to manufacturer specifications.
- 14. Tighten all bolts and nuts from front to back of vehicle ensuring all flanges are lined up with each other and test for leaks.

NOTE: THIS EXHAUST SYSTEM WILL HAVE TO BE FITTED ON A 2 POST HOIST OR WITH THE VEHICLE WEIGHT OFF THE REAR AXLE.





